



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D5149-7

Job Sheet 187582



Part No: D5149-7

Job Qty: 10 ea

Part Name: Aft Step Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/7/18

Job Tracking No:

Due Date: 1/18/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV D SHEET 8 IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Machining-3		Kt 2019-01-22
101	CNC Vertical Machining	10 pcs	1/18/19	1/18/19	0.22	7.14	HAAS1-3		Kt 2019-01-22
110	QC	10 pcs	1/18/19	1/18/19	0.00	0.00	QC2 Machining-3		Kt 2019-01-22
120	QC	10 pcs	1/18/19	1/18/19	0.00	0.00	QC8 Machining-3		J.C.L. 19-01-22
121	QC	10 pcs	1/18/19	1/18/19	0.00	0.00	QC5 1014 38		
130	Packaging	10 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-2		DAG 21
140	QC21-SA	10 Ea	1/18/19	1/18/19	0.00	0.00	QC21		

Part Op 101 - Machine as per Folio FB356
Descriptions: 130 - LOCATION: WA001-13

9-85 JAN 24 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-7TRN 50 S100395	Aft Step Base Turning Detail	5 Ea (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-7TRN	5	8	0

Part Specifications

Specifications could not be found.



Container No: S146807



Part: D5149-7

Job No: 187582

Serial No/Batch: S146807

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 12/7/18 3:46 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

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